

360 Y-DROP™ Ordering Steps

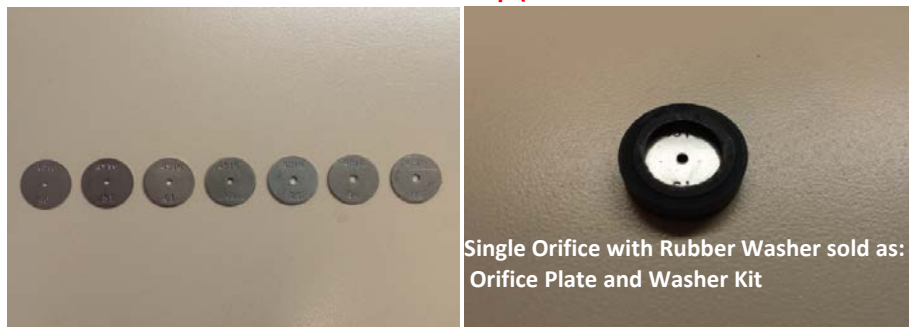
These steps are intended to follow the steps in the Order & Retail Price Guide. This guide will provide the technical detail in having a successful 360 Y-DROP™ order placed with 360 Yield Center and should be used in conjunction with the 360 Y-DROP™ price guide.



Order a 360 Y-DROP™ System

STEP 10 - Orifices/Nozzles (Optional)

- **Orifices or Nozzles are used in the base unit to control application rates during operation of the 360 Y-DROP™. Two orifices or nozzles are needed for each drop (one for each side or arm of the base unit).**



- Quantity needed: INSIDE ROWS: (# of drops * 2) - 2
Quantity needed: OUTSIDE ROWS: Two
Ex: Sprayer Mount Pkg - JD R-Series 80, 90, 100' - 60 ft or 24 row system = 23 drops * 2 = 46 total nozzles.
24 row system = (23 drops * 2) - 2 = 44 Inside orifices or nozzles
+ 2 Outside orifices or nozzles
= 46 Total orifices or nozzles
- See Appendix C for orifice selection based on targeted application rates and row spacing.
- See Appendix C or chart below for inside/outside row correlation for orifices. The outside orifice has a larger volume requirement due to outside rows being fed by one drag hose.

Double Rate Correlation Orifice Plate Sizes		
Inside Rows		Outside Rows
48	→	73
57	→	78
61	→	91
73	→	103
78	→	110
91	→	132

- If selecting Variable Rate Nozzles, refer to Appendix B for nozzle selection.
- After deciding on inside nozzle, reference chart below for corresponding outside nozzle. The outside nozzle has a larger volume requirement due to outside rows being fed by one drag house.

INSIDE Nozzle (Select in Appendix B)	OUTSIDE Nozzle (Selection Should Correspond to the Inside Nozzle as Below)
TDVRHB015	TDVRHB03
TDVRHB02	TDVRHB03
TDVRHB03	TDVRHB05

- Each part number includes a single orifice plate and corresponding rubber washer. In the case of variable rate nozzles, each part number includes a single variable rate nozzle.

30 Inch Corn All Recommendations based on Water Specific Gravity												
USE THIS CHART INSIDE NOZZLE SELECTION - 30 INCH CORN												
TDVRF 015		Application Rate GPA at MPH Based on 15" Spacing (2 Nozzles Per YDROP)										
Pressure	Flow											
PSI	GPM	5	6	7	8	9	10	11	12	13	14	15
20	0.174	13.8	11.5	9.8	8.6	7.7	6.9	6.3	5.7	5.3	4.9	4.6
30	0.266	21.1	17.6	15.0	13.2	11.7	10.5	9.6	8.8	8.1	7.5	7.0
40	0.350	27.7	23.1	19.8	17.3	15.4	13.9	12.6	11.6	10.7	9.9	9.2
50	0.391	31.0	25.8	22.1	19.4	17.2	15.5	14.1	12.9	11.9	11.1	10.3
60	0.443	35.1	29.2	25.1	21.9	19.5	17.5	15.9	14.6	13.5	12.5	11.7
70	0.483	38.3	31.9	27.3	23.9	21.3	19.1	17.4	15.9	14.7	13.7	12.8
80	0.516	40.9	34.1	29.2	25.5	22.7	20.4	18.6	17.0	15.7	14.6	13.6
90	0.537	42.5	35.4	30.4	26.6	23.6	21.3	19.3	17.7	16.4	15.2	14.2
100	0.566	44.8	37.4	32.0	28.0	24.9	22.4	20.4	18.7	17.2	16.0	14.9
120	0.620	49.1	40.9	35.1	30.7	27.3	24.6	22.3	20.5	18.9	17.5	16.4
140	0.670	53.1	44.2	37.9	33.2	29.5	26.5	24.1	22.1	20.4	19.0	17.7
TDVRF 02		Application Rate GPA at MPH Based on 15" Spacing (2 Nozzles Per YDROP)										
Pressure	Flow											
PSI	GPM	5	6	7	8	9	10	11	12	13	14	15
20	0.251	19.9	16.6	14.2	12.4	11.0	9.9	9.0	8.3	7.6	7.1	6.6
30	0.384	30.4	25.3	21.7	19.0	16.9	15.2	13.8	12.7	11.7	10.9	10.1
40	0.512	40.6	33.8	29.0	25.3	22.5	20.3	18.4	16.9	15.6	14.5	13.5
50	0.575	45.5	38.0	32.5	28.5	25.3	22.8	20.7	19.0	17.5	16.3	15.2
60	0.653	51.7	43.1	36.9	32.3	28.7	25.9	23.5	21.5	19.9	18.5	17.2
70	0.696	55.1	45.9	39.4	34.5	30.6	27.6	25.1	23.0	21.2	19.7	18.4
80	0.744	58.9	49.1	42.1	36.8	32.7	29.5	26.8	24.6	22.7	21.0	19.6
90	0.779	61.7	51.4	44.1	38.6	34.3	30.8	28.0	25.7	23.7	22.0	20.6
100	0.821	65.0	54.2	46.4	40.6	36.1	32.5	29.6	27.1	25.0	23.2	21.7
120	0.900	71.3	59.4	50.9	44.6	39.6	35.6	32.4	29.7	27.4	25.5	23.8
140	0.972	77.0	64.2	55.0	48.1	42.8	38.5	35.0	32.1	29.6	27.5	25.7
TDVRF 03		Application Rate GPA at MPH Based on 15" Spacing (2 Nozzles Per YDROP)										
Pressure	Flow											
PSI	GPM	5	6	7	8	9	10	11	12	13	14	15
20	0.326	25.8	21.5	18.4	16.1	14.3	12.9	11.7	10.8	9.9	9.2	8.6
30	0.492	39.0	32.5	27.8	24.4	21.6	19.5	17.7	16.2	15.0	13.9	13.0
40	0.661	52.4	43.6	37.4	32.7	29.1	26.2	23.8	21.8	20.1	18.7	17.5
50	0.739	58.5	48.8	41.8	36.6	32.5	29.3	26.6	24.4	22.5	20.9	19.5
60	0.825	65.3	54.5	46.7	40.8	36.3	32.7	29.7	27.2	25.1	23.3	21.8
70	0.885	70.1	58.4	50.1	43.8	38.9	35.0	31.9	29.2	27.0	25.0	23.4
80	0.943	74.7	62.2	53.3	46.7	41.5	37.3	33.9	31.1	28.7	26.7	24.9
90	1.000	79.2	66.0	56.6	49.5	44.0	39.6	36.0	33.0	30.5	28.3	26.4
100	1.054	83.5	69.6	59.6	52.2	46.4	41.7	37.9	34.8	32.1	29.8	27.8
120	1.154	91.4	76.2	65.3	57.1	50.8	45.7	41.5	38.1	35.2	32.6	30.5
140	1.247	98.8	82.3	70.5	61.7	54.9	49.4	44.9	41.2	38.0	35.3	32.9
TDVRF 05		Application Rate GPA at MPH Based on 15" Spacing (2 Nozzles Per YDROP)										
Pressure	Flow											
PSI	GPM	5	6	7	8	9	10	11	12	13	14	15
20	0.642	50.8	42.4	36.3	31.8	28.2	25.4	23.1	21.2	19.6	18.2	16.9
30	0.758	60.0	50.0	42.9	37.5	33.4	30.0	27.3	25.0	23.1	21.4	20.0
40	0.930	73.7	61.4	52.6	46.0	40.9	36.8	33.5	30.7	28.3	26.3	24.6
50	1.039	82.3	68.6	58.8	51.4	45.7	41.1	37.4	34.3	31.6	29.4	27.4
60	1.091	86.4	72.0	61.7	54.0	48.0	43.2	39.3	36.0	33.2	30.9	28.8
70	1.269	100.5	83.8	71.8	62.8	55.8	50.3	45.7	41.9	38.7	35.9	33.5
80	1.368	108.3	90.3	77.4	67.7	60.2	54.2	49.2	45.1	41.7	38.7	36.1
90	1.451	114.9	95.8	82.1	71.8	63.8	57.5	52.2	47.9	44.2	41.0	38.3
100	1.530	121.2	101.0	86.6	75.7	67.3	60.6	55.1	50.5	46.6	43.3	40.4
120	1.676	132.7	110.6	94.8	83.0	73.7	66.4	60.3	55.3	51.1	47.4	44.2
140	1.810	143.4	119.5	102.4	89.6	79.6	71.7	65.2	59.7	55.1	51.2	47.8

Most sprayers will allow lower application rates down to 15 PSI.

20 Inch Corn All Recommendations based on Water Specific Gravity											
USE THIS CHART FOR INSIDE NOZZLE SELECTION - 20 INCH CORN											
TDVRF 015		Application Rate GPA at MPH Based on 10" Spacing (2 Nozzles Per YDROP)									
Pressure	Flow										
PSI	GPM	6	7	8	9	10	11	12	13	14	15
20	0.174	17.2	14.8	12.9	11.5	10.3	9.4	8.6	8.0	7.4	6.9
30	0.266	26.3	22.6	19.8	17.6	15.8	14.4	13.2	12.2	11.3	10.5
40	0.350	34.7	29.7	26.0	23.1	20.8	18.9	17.3	16.0	14.9	13.9
50	0.391	38.7	33.2	29.0	25.8	23.2	21.1	19.4	17.9	16.6	15.5
60	0.443	43.9	37.6	32.9	29.2	26.3	23.9	21.9	20.2	18.8	17.5
70	0.483	47.8	41.0	35.9	31.9	28.7	26.1	23.9	22.1	20.5	19.1
80	0.516	51.1	43.8	38.3	34.1	30.7	27.9	25.5	23.6	21.9	20.4
90	0.537	53.2	45.6	39.9	35.4	31.9	29.0	26.6	24.5	22.8	21.3
100	0.566	56.0	48.0	42.0	37.4	33.6	30.6	28.0	25.9	24.0	22.4
120	0.620	61.4	52.6	46.0	40.9	36.8	33.5	30.7	28.3	26.3	24.6
140	0.670	66.3	56.9	49.7	44.2	39.8	36.2	33.2	30.6	28.4	26.5
TDVRF 02		Application Rate GPA at MPH Based on 10" Spacing (2 Nozzles Per YDROP)									
Pressure	Flow										
PSI	GPM	6	7	8	9	10	11	12	13	14	15
20	0.251	24.8	21.3	18.6	16.6	14.9	13.6	12.4	11.5	10.6	9.9
30	0.384	38.0	32.6	28.5	25.3	22.8	20.7	19.0	17.5	16.3	15.2
40	0.512	50.7	43.4	38.0	33.8	30.4	27.6	25.3	23.4	21.7	20.3
50	0.575	56.9	48.8	42.7	38.0	34.2	31.1	28.5	26.3	24.4	22.8
60	0.653	64.6	55.4	48.5	43.1	38.8	35.3	32.3	29.8	27.7	25.9
70	0.696	68.9	59.1	51.7	45.9	41.3	37.6	34.5	31.8	29.5	27.6
80	0.744	73.7	63.1	55.2	49.1	44.2	40.2	36.8	34.0	31.6	29.5
90	0.779	77.1	66.1	57.8	51.4	46.3	42.1	38.6	35.6	33.1	30.8
100	0.821	81.3	69.7	61.0	54.2	48.8	44.3	40.6	37.5	34.8	32.5
120	0.900	89.1	76.4	66.8	59.4	53.5	48.6	44.6	41.1	38.2	35.6
140	0.972	96.2	82.5	72.2	64.2	57.7	52.5	48.1	44.4	41.2	38.5
TDVRF 03		Application Rate GPA at MPH Based on 10" Spacing (2 Nozzles Per YDROP)									
Pressure	Flow										
PSI	GPM	6	7	8	9	10	11	12	13	14	15
20	0.326	32.3	27.7	24.2	21.5	19.4	17.6	16.1	14.9	13.8	12.9
30	0.492	48.7	41.7	36.5	32.5	29.2	26.6	24.4	22.5	20.9	19.5
40	0.661	65.4	56.1	49.1	43.6	39.3	35.7	32.7	30.2	28.0	26.2
50	0.739	73.2	62.7	54.9	48.8	43.9	39.9	36.6	33.8	31.4	29.3
60	0.825	81.7	70.0	61.3	54.5	49.0	44.6	40.8	37.7	35.0	32.7
70	0.885	87.6	75.1	65.7	58.4	52.6	47.8	43.8	40.4	37.5	35.0
80	0.943	93.4	80.0	70.0	62.2	56.0	50.9	46.7	43.1	40.0	37.3
90	1.000	99.0	84.9	74.3	66.0	59.4	54.0	49.5	45.7	42.4	39.6
100	1.054	104.3	89.4	78.3	69.6	62.6	56.9	52.2	48.2	44.7	41.7
120	1.154	114.2	97.9	85.7	76.2	68.5	62.3	57.1	52.7	49.0	45.7
140	1.247	123.5	105.8	92.6	82.3	74.1	67.3	61.7	57.0	52.9	49.4
TDVRF 05		Application Rate GPA at MPH Based on 10" Spacing (2 Nozzles Per YDROP)									
Pressure	Flow										
PSI	GPM	6	7	8	9	10	11	12	13	14	15
20	0.642	63.6	54.5	47.7	42.4	38.1	34.7	31.8	29.3	27.2	25.4
30	0.758	75.0	64.3	56.3	50.0	45.0	40.9	37.5	34.6	32.2	30.0
40	0.930	92.1	78.9	69.1	61.4	55.2	50.2	46.0	42.5	39.5	36.8
50	1.039	102.9	88.2	77.1	68.6	61.7	56.1	51.4	47.5	44.1	41.1
60	1.091	108.0	92.6	81.0	72.0	64.8	58.9	54.0	49.9	46.3	43.2
70	1.269	125.6	107.7	94.2	83.8	75.4	68.5	62.8	58.0	53.8	50.3
80	1.368	135.4	116.1	101.6	90.3	81.3	73.9	67.7	62.5	58.0	54.2
90	1.451	143.6	123.1	107.7	95.8	86.2	78.4	71.8	66.3	61.6	57.5
100	1.530	151.5	129.8	113.6	101.0	90.9	82.6	75.7	69.9	64.9	60.6
120	1.676	165.9	142.2	124.4	110.6	99.6	90.5	83.0	76.6	71.1	66.4
140	1.810	179.2	153.6	134.4	119.5	107.5	97.7	89.6	82.7	76.8	71.7

Most sprayers will allow lower application rates down to 15 PSI.

Spraying Liquids with a Density other than Water

Since all tabulations we have computed are based on spraying water, which weighs 8.34 lbs per USA gallon (1 kilogram per liter) conversion factors must be used when spraying liquids that are heavier or lighter than water. To determine the proper size nozzle for the liquid to be sprayed, first multiply the desired GPM or GPA of liquid by the water rate conversion factor. Then use the new converted GPM or GPA rate to select the proper size nozzle.

Example:

Desired application rate is 20 GPA of 28% N. Determine the correct nozzle size as follows:

GPA (liquid other than water) x Conversion Factor
= GPA

20 GPA (28%) x 1.13
= 22.6 GPA (water)

The applicator should choose a nozzle size that will supply 22.6 GPA of water at the desired pressure.

Weight of Solution	Specific Gravity	Conversion Factor
7.0 lbs/gal.	.84	.92
8.0 lbs/gal.	.96	.88
8.34 lbs/gal.	1.00 - WATER	1.00
9.0 lbs/gal.	1.08	1.04
10.0 lbs/gal.	1.20	1.10
10.65 lbs/gal.	1.28 - 28% nitrogen	1.13
11.0 lbs/gal.	1.32	1.15
12.0 lbs/gal.	1.44	1.20
14.0 lbs/gal.	1.68	1.30

Disk Orifice Rate Guidelines

1. It is assumed that a 360 Y-DROP™ unit is between every row on the system and the 360 Y-DROP units apply a band of nutrients to each side of the plant base.
2. Your specific sprayer's application pressure may not reach the entire range displayed in the orifice flow rate tables. Please be sure to take the capability of the specific sprayer into consideration prior to size selection.
3. When applying solutions other than UAN, application rates may vary due to product weight. Example - Ammonium Thiosulfate or Potassium Thiosulfate (you will need to use the proper conversion factor based on that nutrient).
4. To accommodate the fact that the outermost drag hoses only apply to one side of the row on most 360 Y-DROP systems, the outermost orifice plate will need to have double the capacity in order to apply a full rate to the row. The **Double Rate Correlation Table** below shows which orifice plates will need to be included for the outermost drag hose on each side of the sprayer.

Solution Properties		
Solution	Density of Solution lbs/gal.	Conversion Factor unitless
UAN (28%)	10.65	1.13
UAN (32%)	11.08	1.15
Water	8.34	1

Double Rate Correlation Orifice Plate Sizes		
Inside rows		Outside rows
48	→	73
57	→	78
61	→	91
73	→	103
78	→	110
91	→	132

UAN Constants

- UAN (28%) - Weight per gallon 10.65 lbs @ 28% Nitrogen = **2.98 lbs N per gallon 28%**
- UAN (32%) - Weight per gallon 11.08 lbs @ 32% Nitrogen = **3.55 lbs N per gallon 32%**

EXAMPLE #1: Desire to apply 50 lbs Nitrogen using 32% UAN

$$\frac{50 \text{ (lbs N)}}{3.55 \text{ (lbs. N per gallon UAN 32\%)}} = \mathbf{14.08 \text{ GPA}}$$

- You would need to apply 14.08 GPA of product
- Based on 32% weight per gallon vs. water you MUST apply a conversion factor for accurate application:
14.08 (based on 32% UAN) × 1.15 (32% Conversion factor) = 16.19 GPA (this is the GPA you reference in the chart).
- Utilize Rate Charts for Orifices or Variable Rate Nozzles attached - look at speed and rate range on charts based on 16.19 GPA to apply your target rate of 50 lbs N using 32% UAN (make sure to use chart based on your row spacing).

EXAMPLE #2: Desire to apply 50 lbs Nitrogen using 28% UAN

$$\frac{50 \text{ (lbs N)}}{2.98 \text{ (lbs. N per gallon UAN 28\%)}} = \mathbf{16.78 \text{ GPA}}$$

- You would need to apply 16.78 GPA of product
- Based on 28% weight per gallon vs. water you MUST apply a conversion factor for accurate application.
16.78 (Based on 28% UAN) × 1.13 (28% Conversion factor) = 18.96 GPA (this is the GPA you reference in the chart).
- Utilize Rate Charts for Orifices or Variable Rate Nozzles attached - look at speed and rate range on charts based on 18.96 GPA to apply your target rate of 50 lbs N using 28% UAN (make sure to use chart based on your row spacing).

EXAMPLE #3: Desire to apply 40 GPA using 28% UAN

- Based on 28% weight per gallon vs. water you MUST apply a conversion factor for accurate application.
40 (GPA 28%) × 1.13 (28% Conversion factor) = 45.2 GPA (this is the GPA you reference in the chart).
- Utilize Rate Charts for Orifices or Variable Rate Nozzles attached - look at speed and rate range on charts based on 45.2 GPA to apply your target rate of 40 GPA using 28% UAN (make sure to use chart based on your row spacing).

Other Considerations

- For row widths other than 20" or 30" special consideration will need to be made to convert the rate tables into the correct values.
- Charts attached are made based on our recommended application of placing nutrients in a band on each side of the row. If application is only applied in a band on one side of the row, rate table values will need to be multiplied by two.

Disk Orifice Rate Chart: 48

Note: All table values must be converted from GPA_(water) to the specific solution GPA flow rate with equations listed on Disk Orifice Plate Guidelines (1st pg of Appendix C)

TABLE A

Press.	Flow	GPA _(Water) at MPH based on 10" spacing (20" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.202	40.0	30.0	24.0	20.0	17.1	15.0	13.3	12.0	10.9	10.0	9.2	8.6	8.0	7.5	7.1	6.7	6.0
30	0.248	49.1	36.8	29.5	24.6	21.0	18.4	16.4	14.7	13.4	12.3	11.3	10.5	9.8	9.2	8.7	8.2	7.4
40	0.286	56.6	42.5	34.0	28.3	24.3	21.2	18.9	17.0	15.4	14.2	13.1	12.1	11.3	10.6	10.0	9.4	8.5
50	0.320	63.4	47.5	38.0	31.7	27.2	23.8	21.1	19.0	17.3	15.8	14.6	13.6	12.7	11.9	11.2	10.6	9.5
60	0.350	69.3	52.0	41.6	34.7	29.7	26.0	23.1	20.8	18.9	17.3	16.0	14.9	13.9	13.0	12.2	11.6	10.4
70	0.372	73.7	55.3	44.2	36.8	31.6	27.6	24.6	22.1	20.1	18.4	17.0	15.8	14.7	13.8	13.0	12.3	11.1
80	0.391	77.3	58.0	46.4	38.7	33.1	29.0	25.8	23.2	21.1	19.3	17.8	16.6	15.5	14.5	13.6	12.9	11.6
90	0.404	79.9	60.0	48.0	40.0	34.3	30.0	26.6	24.0	21.8	20.0	18.4	17.1	16.0	15.0	14.1	13.3	12.0
100	0.412	81.5	61.1	48.9	40.8	34.9	30.6	27.2	24.5	22.2	20.4	18.8	17.5	16.3	15.3	14.4	13.6	12.2

TABLE B

Press.	Flow	GPA _(Water) at MPH based on 15" spacing (30" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.202	26.7	20.0	16.0	13.3	11.4	10.0	8.9	8.0	7.3	6.7	6.2	5.7	5.3	5.0	4.7	4.4	4.0
30	0.248	32.7	24.6	19.6	16.4	14.0	12.3	10.9	9.8	8.9	8.2	7.6	7.0	6.5	6.1	5.8	5.5	4.9
40	0.286	37.8	28.3	22.7	18.9	16.2	14.2	12.6	11.3	10.3	9.4	8.7	8.1	7.6	7.1	6.7	6.3	5.7
50	0.320	42.2	31.7	25.3	21.1	18.1	15.8	14.1	12.7	11.5	10.6	9.7	9.1	8.4	7.9	7.5	7.0	6.3
60	0.350	46.2	34.7	27.7	23.1	19.8	17.3	15.4	13.9	12.6	11.6	10.7	9.9	9.2	8.7	8.2	7.7	6.9
70	0.372	49.1	36.8	29.5	24.6	21.1	18.4	16.4	14.7	13.4	12.3	11.3	10.5	9.8	9.2	8.7	8.2	7.4
80	0.391	51.6	38.7	30.9	25.8	22.1	19.3	17.2	15.5	14.1	12.9	11.9	11.0	10.3	9.7	9.1	8.6	7.7
90	0.404	53.3	40.0	32.0	26.6	22.8	20.0	17.8	16.0	14.5	13.3	12.3	11.4	10.7	10.0	9.4	8.9	8.0
100	0.412	54.3	40.8	32.6	27.2	23.3	20.4	18.1	16.3	14.8	13.6	12.5	11.6	10.9	10.2	9.6	9.1	8.2

*All GPA table values are based on applying water into air at atmospheric pressure. Refer to **Disk Orifice Plate Guidelines (1st pg of Appendix C)** for conversion rates.

*The outlined sections in tables A & B represent application rates for a realistic speed and pressure range.

*Values within +/-5% of actual

Disk Orifice Rate Chart: 57

Note: All table values must be converted from GPA_(water) to the specific solution GPA flow rate with equations listed on Disk Orifice Plate Guidelines (1st pg of Appendix C)

TABLE A

Press.	Flow	GPA _(Water) at MPH based on 10" spacing (20" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.283	56.0	42.0	33.6	28.0	24.0	21.0	18.7	16.8	15.3	14.0	12.9	12.0	11.2	10.5	9.9	9.3	8.4
30	0.346	68.5	51.4	41.1	34.3	29.4	25.7	22.8	20.6	18.7	17.1	15.8	14.7	13.7	12.8	12.1	11.4	10.3
40	0.400	79.2	59.4	47.5	39.6	33.9	29.7	26.4	23.8	21.6	19.8	18.3	17.0	15.8	14.9	14.0	13.2	11.9
50	0.447	88.5	66.4	53.1	44.3	37.9	33.2	29.5	26.6	24.1	22.1	20.4	19.0	17.7	16.6	15.6	14.8	13.3
60	0.490	97.0	72.8	58.2	48.5	41.6	36.4	32.3	29.1	26.5	24.3	22.4	20.8	19.4	18.2	17.1	16.2	14.6
70	0.522	103.4	77.5	62.0	51.7	44.3	38.8	34.5	31.0	28.2	25.8	23.9	22.2	20.7	19.4	18.2	17.2	15.5
80	0.549	108.8	81.6	65.3	54.4	46.6	40.8	36.3	32.6	29.7	27.2	25.1	23.3	21.8	20.4	19.2	18.1	16.3
90	0.570	112.9	84.7	67.7	56.4	48.4	42.3	37.6	33.9	30.8	28.2	26.0	24.2	22.6	21.2	19.9	18.8	16.9
100	0.584	115.6	86.7	69.4	57.8	49.5	43.3	38.5	34.7	31.5	28.9	26.7	24.8	23.1	21.7	20.4	19.3	17.3

TABLE B

Press.	Flow	GPA _(Water) at MPH based on 15" spacing (30" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.283	37.4	28.0	22.4	18.7	16.0	14.0	12.5	11.2	10.2	9.3	8.6	8.0	7.5	7.0	6.6	6.2	5.6
30	0.346	45.7	34.3	27.4	22.8	19.6	17.1	15.2	13.7	12.5	11.4	10.5	9.8	9.1	8.6	8.1	7.6	6.9
40	0.400	52.8	39.6	31.7	26.4	22.6	19.8	17.6	15.8	14.4	13.2	12.2	11.3	10.6	9.9	9.3	8.8	7.9
50	0.447	59.0	44.3	35.4	29.5	25.3	22.1	19.7	17.7	16.1	14.8	13.6	12.6	11.8	11.1	10.4	9.8	8.9
60	0.490	64.7	48.5	38.8	32.3	27.7	24.3	21.6	19.4	17.6	16.2	14.9	13.9	12.9	12.1	11.4	10.8	9.7
70	0.522	68.9	51.7	41.4	34.5	29.5	25.8	23.0	20.7	18.8	17.2	15.9	14.8	13.8	12.9	12.2	11.5	10.3
80	0.549	72.5	54.4	43.5	36.3	31.1	27.2	24.2	21.8	19.8	18.1	16.7	15.5	14.5	13.6	12.8	12.1	10.9
90	0.570	75.2	56.4	45.1	37.6	32.2	28.2	25.1	22.6	20.5	18.8	17.4	16.1	15.0	14.1	13.3	12.5	11.3
100	0.584	77.1	57.8	46.2	38.5	33.0	28.9	25.7	23.1	21.0	19.3	17.8	16.5	15.4	14.4	13.6	12.8	11.6

*All GPA table values are based on applying water into air at atmospheric pressure. Refer to **Disk Orifice Plate Guidelines (1st pg of Appendix C)** for conversion rates.

*The outlined sections in tables A & B represent application rates for a realistic speed and pressure range.

*Values within +/-5% of actual

Disk Orifice Rate Chart: 61

Note: All table values must be converted from GPA_(water) to the specific solution GPA flow rate with equations listed on Disk Orifice Plate Guidelines (1st pg of Appendix C)

TABLE A

Press.	Flow	GPA _(Water) at MPH based on 10" spacing (20" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.330	65.3	49.0	39.2	32.7	28.0	24.5	21.8	19.6	17.8	16.3	15.1	14.0	13.1	12.3	11.5	10.9	9.8
30	0.404	80.0	60.0	48.0	40.0	34.3	30.0	26.7	24.0	21.8	20.0	18.5	17.1	16.0	15.0	14.1	13.3	12.0
40	0.466	92.3	69.2	55.4	46.1	39.5	34.6	30.8	27.7	25.2	23.1	21.3	19.8	18.5	17.3	16.3	15.4	13.8
50	0.521	103.2	77.4	61.9	51.6	44.2	38.7	34.4	30.9	28.1	25.8	23.8	22.1	20.6	19.3	18.2	17.2	15.5
60	0.571	113.1	84.8	67.8	56.5	48.5	42.4	37.7	33.9	30.8	28.3	26.1	24.2	22.6	21.2	20.0	18.8	17.0
70	0.613	121.3	91.0	72.8	60.7	52.0	45.5	40.4	36.4	33.1	30.3	28.0	26.0	24.3	22.7	21.4	20.2	18.2
80	0.658	130.3	97.7	78.2	65.1	55.8	48.9	43.4	39.1	35.5	32.6	30.1	27.9	26.1	24.4	23.0	21.7	19.5
90	0.701	138.8	104.1	83.3	69.4	59.5	52.0	46.3	41.6	37.8	34.7	32.0	29.7	27.8	26.0	24.5	23.1	20.8
100	0.741	146.8	110.1	88.1	73.4	62.9	55.0	48.9	44.0	40.0	36.7	33.9	31.4	29.4	27.5	25.9	24.5	22.0

TABLE B

Press.	Flow	GPA _(Water) at MPH based on 15" spacing (30" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.330	43.6	32.7	26.1	21.8	18.7	16.3	14.5	13.1	11.9	10.9	10.1	9.3	8.7	8.2	7.7	7.3	6.5
30	0.404	53.3	40.0	32.0	26.7	22.9	20.0	17.8	16.0	14.5	13.3	12.3	11.4	10.7	10.0	9.4	8.9	8.0
40	0.466	61.5	46.1	36.9	30.8	26.4	23.1	20.5	18.5	16.8	15.4	14.2	13.2	12.3	11.5	10.9	10.3	9.2
50	0.521	68.8	51.6	41.3	34.4	29.5	25.8	22.9	20.6	18.8	17.2	15.9	14.7	13.8	12.9	12.1	11.5	10.3
60	0.571	75.4	56.5	45.2	37.7	32.3	28.3	25.1	22.6	20.6	18.8	17.4	16.2	15.1	14.1	13.3	12.6	11.3
70	0.613	80.9	60.7	48.5	40.4	34.7	30.3	27.0	24.3	22.1	20.2	18.7	17.3	16.2	15.2	14.3	13.5	12.1
80	0.658	86.8	65.1	52.1	43.4	37.2	32.6	28.9	26.1	23.7	21.7	20.0	18.6	17.4	16.3	15.3	14.5	13.0
90	0.701	92.5	69.4	55.5	46.3	39.6	34.7	30.8	27.8	25.2	23.1	21.3	19.8	18.5	17.3	16.3	15.4	13.9
100	0.741	97.8	73.4	58.7	48.9	41.9	36.7	32.6	29.4	26.7	24.5	22.6	21.0	19.6	18.3	17.3	16.3	14.7

*All GPA table values are based on applying water into air at atmospheric pressure. Refer to **Disk Orifice Plate Guidelines (1st pg of Appendix C)** for conversion rates.

*The outlined sections in tables A & B represent application rates for a realistic speed and pressure range.

*Values within +/-5% of actual

Disk Orifice Rate Chart: 73

Note: All table values must be converted from GPA_(water) to the specific solution GPA flow rate with equations listed on Disk Orifice Plate Guidelines (1st pg of Appendix C)

TABLE A

Press.	Flow	GPA _(Water) at MPH based on 10" spacing (20" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.467	92.5	69.3	55.5	46.2	39.6	34.7	30.8	27.7	25.2	23.1	21.3	19.8	18.5	17.3	16.3	15.4	13.9
30	0.572	113.3	84.9	68.0	56.6	48.5	42.5	37.8	34.0	30.9	28.3	26.1	24.3	22.7	21.2	20.0	18.9	17.0
40	0.660	130.7	98.0	78.4	65.3	56.0	49.0	43.6	39.2	35.6	32.7	30.2	28.0	26.1	24.5	23.1	21.8	19.6
50	0.738	146.1	109.6	87.7	73.1	62.6	54.8	48.7	43.8	39.9	36.5	33.7	31.3	29.2	27.4	25.8	24.4	21.9
60	0.808	160.0	120.0	96.0	80.0	68.6	60.0	53.3	48.0	43.6	40.0	36.9	34.3	32.0	30.0	28.2	26.7	24.0
70	0.852	168.8	126.6	101.3	84.4	72.3	63.3	56.3	50.6	46.0	42.2	38.9	36.2	33.8	31.6	29.8	28.1	25.3
80	0.901	178.4	133.8	107.0	89.2	76.5	66.9	59.5	53.5	48.7	44.6	41.2	38.2	35.7	33.4	31.5	29.7	26.8
90	0.941	186.3	139.7	111.8	93.1	79.8	69.9	62.1	55.9	50.8	46.6	43.0	39.9	37.3	34.9	32.9	31.0	27.9
100	0.972	192.4	144.3	115.5	96.2	82.5	72.2	64.1	57.7	52.5	48.1	44.4	41.2	38.5	36.1	34.0	32.1	28.9

TABLE B

Press.	Flow	GPA _(Water) at MPH based on 15" spacing (30" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.467	61.6	46.2	37.0	30.8	26.4	23.1	20.5	18.5	16.8	15.4	14.2	13.2	12.3	11.6	10.9	10.3	9.2
30	0.572	75.5	56.6	45.3	37.8	32.4	28.3	25.2	22.7	20.6	18.9	17.4	16.2	15.1	14.2	13.3	12.6	11.3
40	0.660	87.1	65.3	52.3	43.6	37.3	32.7	29.0	26.1	23.8	21.8	20.1	18.7	17.4	16.3	15.4	14.5	13.1
50	0.738	97.4	73.1	58.4	48.7	41.7	36.5	32.5	29.2	26.6	24.4	22.5	20.9	19.5	18.3	17.2	16.2	14.6
60	0.808	106.7	80.0	64.0	53.3	45.7	40.0	35.6	32.0	29.1	26.7	24.6	22.9	21.3	20.0	18.8	17.8	16.0
70	0.852	112.5	84.4	67.5	56.3	48.2	42.2	37.5	33.8	30.7	28.1	26.0	24.1	22.5	21.1	19.9	18.8	16.9
80	0.901	118.9	89.2	71.4	59.5	51.0	44.6	39.6	35.7	32.4	29.7	27.4	25.5	23.8	22.3	21.0	19.8	17.8
90	0.941	124.2	93.1	74.5	62.1	53.2	46.6	41.4	37.3	33.9	31.0	28.7	26.6	24.8	23.3	21.9	20.7	18.6
100	0.972	128.3	96.2	77.0	64.1	55.0	48.1	42.8	38.5	35.0	32.1	29.6	27.5	25.7	24.1	22.6	21.4	19.2

*All GPA table values are based on applying water into air at atmospheric pressure. Refer to **Disk Orifice Plate Guidelines (1st pg of Appendix C)** for conversion rates.

*The outlined sections in tables A & B represent application rates for a realistic speed and pressure range.

*Values within +/-5% of actual

Disk Orifice Rate Chart: 78

Note: All table values must be converted from GPA_(water) to the specific solution GPA flow rate with equations listed on Disk Orifice Plate Guidelines (1st pg of Appendix C)

TABLE A

Press.	Flow	GPA _(Water) at MPH based on 10" spacing (20" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.544	107.7	80.8	64.6	53.9	46.2	40.4	35.9	32.3	29.4	26.9	24.9	23.1	21.5	20.2	19.0	18.0	16.2
30	0.667	132.1	99.0	79.2	66.0	56.6	49.5	44.0	39.6	36.0	33.0	30.5	28.3	26.4	24.8	23.3	22.0	19.8
40	0.770	152.5	114.3	91.5	76.2	65.3	57.2	50.8	45.7	41.6	38.1	35.2	32.7	30.5	28.6	26.9	25.4	22.9
50	0.861	170.5	127.9	102.3	85.2	73.1	63.9	56.8	51.1	46.5	42.6	39.3	36.5	34.1	32.0	30.1	28.4	25.6
60	0.943	186.7	140.0	112.0	93.4	80.0	70.0	62.2	56.0	50.9	46.7	43.1	40.0	37.3	35.0	32.9	31.1	28.0
70	0.999	197.9	148.4	118.7	98.9	84.8	74.2	66.0	59.4	54.0	49.5	45.7	42.4	39.6	37.1	34.9	33.0	29.7
80	1.061	210.0	157.5	126.0	105.0	90.0	78.8	70.0	63.0	57.3	52.5	48.5	45.0	42.0	39.4	37.1	35.0	31.5
90	1.113	220.4	165.3	132.3	110.2	94.5	82.7	73.5	66.1	60.1	55.1	50.9	47.2	44.1	41.3	38.9	36.7	33.1
100	1.157	229.0	171.8	137.4	114.5	98.2	85.9	76.3	68.7	62.5	57.3	52.9	49.1	45.8	42.9	40.4	38.2	34.4

TABLE B

Press.	Flow	GPA _(Water) at MPH based on 15" spacing (30" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.544	71.8	53.9	43.1	35.9	30.8	26.9	23.9	21.5	19.6	18.0	16.6	15.4	14.4	13.5	12.7	12.0	10.8
30	0.667	88.0	66.0	52.8	44.0	37.7	33.0	29.3	26.4	24.0	22.0	20.3	18.9	17.6	16.5	15.5	14.7	13.2
40	0.770	101.6	76.2	61.0	50.8	43.6	38.1	33.9	30.5	27.7	25.4	23.5	21.8	20.3	19.1	17.9	16.9	15.2
50	0.861	113.7	85.2	68.2	56.8	48.7	42.6	37.9	34.1	31.0	28.4	26.2	24.4	22.7	21.3	20.1	18.9	17.0
60	0.943	124.5	93.4	74.7	62.2	53.3	46.7	41.5	37.3	33.9	31.1	28.7	26.7	24.9	23.3	22.0	20.7	18.7
70	0.999	131.9	98.9	79.1	66.0	56.5	49.5	44.0	39.6	36.0	33.0	30.4	28.3	26.4	24.7	23.3	22.0	19.8
80	1.061	140.0	105.0	84.0	70.0	60.0	52.5	46.7	42.0	38.2	35.0	32.3	30.0	28.0	26.3	24.7	23.3	21.0
90	1.113	147.0	110.2	88.2	73.5	63.0	55.1	49.0	44.1	40.1	36.7	33.9	31.5	29.4	27.6	25.9	24.5	22.0
100	1.157	152.7	114.5	91.6	76.3	65.4	57.3	50.9	45.8	41.6	38.2	35.2	32.7	30.5	28.6	26.9	25.4	22.9

*All GPA table values are based on applying water into air at atmospheric pressure. Refer to **Disk Orifice Plate Guidelines (1st pg of Appendix C)** for conversion rates.
*The outlined sections in tables A & B represent application rates for a realistic speed and pressure range.
*Values within +/-5% of actual

Disk Orifice Rate Chart: 91

Note: All table values must be converted from GPA_(water) to the specific solution GPA flow rate with equations listed on Disk Orifice Plate Guidelines (1st pg of Appendix C)

TABLE A

Press.	Flow	GPA _(Water) at MPH based on 10" spacing (20" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.739	146.3	109.7	87.8	73.2	62.7	54.9	48.8	43.9	39.9	36.6	33.8	31.4	29.3	27.4	25.8	24.4	21.9
30	0.905	179.2	134.4	107.5	89.6	76.8	67.2	59.7	53.8	48.9	44.8	41.4	38.4	35.8	33.6	31.6	29.9	26.9
40	1.050	207.9	155.9	124.7	104.0	89.1	78.0	69.3	62.4	56.7	52.0	48.0	44.6	41.6	39.0	36.7	34.7	31.2
50	1.170	231.7	173.7	139.0	115.8	99.3	86.9	77.2	69.5	63.2	57.9	53.5	49.6	46.3	43.4	40.9	38.6	34.7
60	1.280	253.4	190.1	152.1	126.7	108.6	95.0	84.5	76.0	69.1	63.4	58.5	54.3	50.7	47.5	44.7	42.2	38.0
70	1.356	268.4	201.3	161.0	134.2	115.0	100.6	89.5	80.5	73.2	67.1	61.9	57.5	53.7	50.3	47.4	44.7	40.3
80	1.442	285.6	214.2	171.3	142.8	122.4	107.1	95.2	85.7	77.9	71.4	65.9	61.2	57.1	53.5	50.4	47.6	42.8
90	1.518	300.6	225.4	180.3	150.3	128.8	112.7	100.2	90.2	82.0	75.1	69.4	64.4	60.1	56.4	53.0	50.1	45.1
100	1.583	313.5	235.1	188.1	156.7	134.3	117.5	104.5	94.0	85.5	78.4	72.3	67.2	62.7	58.8	55.3	52.2	47.0

TABLE B

Press.	Flow	GPA _(Water) at MPH based on 15" spacing (30" Rows)																
PSI	GPM	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20
20	0.739	97.5	73.2	58.5	48.8	41.8	36.6	32.5	29.3	26.6	24.4	22.5	20.9	19.5	18.3	17.2	16.3	14.6
30	0.905	119.5	89.6	71.7	59.7	51.2	44.8	39.8	35.8	32.6	29.9	27.6	25.6	23.9	22.4	21.1	19.9	17.9
40	1.050	138.6	104.0	83.2	69.3	59.4	52.0	46.2	41.6	37.8	34.7	32.0	29.7	27.7	26.0	24.5	23.1	20.8
50	1.170	154.4	115.8	92.7	77.2	66.2	57.9	51.5	46.3	42.1	38.6	35.6	33.1	30.9	29.0	27.3	25.7	23.2
60	1.280	169.0	126.7	101.4	84.5	72.4	63.4	56.3	50.7	46.1	42.2	39.0	36.2	33.8	31.7	29.8	28.2	25.3
70	1.356	178.9	134.2	107.4	89.5	76.7	67.1	59.6	53.7	48.8	44.7	41.3	38.3	35.8	33.5	31.6	29.8	26.8
80	1.442	190.4	142.8	114.2	95.2	81.6	71.4	63.5	57.1	51.9	47.6	43.9	40.8	38.1	35.7	33.6	31.7	28.6
90	1.518	200.4	150.3	120.2	100.2	85.9	75.1	66.8	60.1	54.7	50.1	46.2	42.9	40.1	37.6	35.4	33.4	30.1
100	1.583	209.0	156.7	125.4	104.5	89.6	78.4	69.7	62.7	57.0	52.2	48.2	44.8	41.8	39.2	36.9	34.8	31.3

*All GPA table values are based on applying water into air at atmospheric pressure. Refer to **Disk Orifice Plate Guidelines (1st pg of Appendix C)** for conversion rates.

*The outlined sections in tables A & B represent application rates for a realistic speed and pressure range.

*Values within +/-5% of actual